

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 12.03.01	Job No.: RD3403	ADR Yes/No: Y	ADR Date: 12.03.01	ECN #: 12- 542
Product No.: D350-636		Created By: RF	Approved By: <i>[Signature]</i>	
Product Name: Skidtube Installations		Checked By: <i>[Signature]</i>		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LJW	12.04.11
Purchasing Coord.	Y	CL	12.04.11
Production Engineering Coord.	Y	EC/DD	12.04.11

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.		N	
QC Coordinator		N	
Customer Technical Support		N	
Marketing		N	
Customer Order Processing		N	

Reason for Change: Revise D4154 & D4155 AS350 Training wearplate per ERA feedback.
Product Improvement

Documents Affected:

MDL-D350-636 Rev. P
D4154 Rev. C
D4155 Rev. C

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D350-636 Rev. P	<i>12.04.11</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		<i>12.04.11</i>
11	Update Product Specification Files	N			
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<i>12.04.11</i>
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	N			
17	Update / Verify ARC Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	See below.	<i>12.04.11</i>
19	Create / Update PPP's	Y	KJ		<i>12.04.11</i>
20	Red Decals required?	N	KJ		<i>12.04.11</i>
21	Update Document Control Database / Laminated Dwgs	N			<i>12.04.11</i>
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		<i>12.04.11</i>
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>12.04.11</i>
24					<i>12.04.11</i>

Description / Action:

Update BOM/routing for D4154 Rev. C and D4155 Rev. C
D350-636-015/-016/-017/-018/-215/-216/-217/-218 @ CHG 003

D350-636-047 @ CHG 004

Re-work current production of D4155-1 per Revision C. Ensure got proper CHG for the Kit.

D4154-1 Plate per Rev. B can be use on D4154-041 Wearplate Assy. Rev. C

D4154-041 per Rev. B in stock doesn't required to be re-work or doesn't required to be scrap.

Update CNC program per D4155-1 Rev. C

Do not ship GHG 002 + CHG 003 skidtubes to same customer.

ECN Verified & Complete: *[Signature]*

Date: *12/4/21*